



AITiNX Coated-Plain Shank

AITiNX Coated-Weldon Shank

5 & 6-Flute Finishers, Square & Corner Radius, 45° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AITiNX Coated	
						Plain Shank Part #	Weldon Shank Part #
* 1/8	.1250	1/4	1-1/2	—	1/8	RFX1000	—
* 1/8	.1250	1/4	1-1/2	.015	1/8	RFX1001	—
* 1/8	.1250	1/2	1-1/2	—	1/8	RFX1002	—
* 1/8	.1250	1/2	1-1/2	.015	1/8	RFX1003	—
* 3/16	.1875	5/16	2	—	3/16	RFX1004	—
* 3/16	.1875	5/16	2	.015	3/16	RFX1005	—
* 3/16	.1875	9/16	2	—	3/16	RFX1006	—
* 3/16	.1875	9/16	2	.015	3/16	RFX1007	—
1/4	.2500	3/4	2-1/2	—	1/4	RFX1008	—
1/4	.2500	3/4	2-1/2	.015	1/4	RFX1009	—
1/4	.2500	3/4	2-1/2	.030	1/4	RFX1010	—
1/4	.2500	1-1/4	3	—	1/4	RFX1011	—
1/4	.2500	1-1/4	3	.015	1/4	RFX1012	—
1/4	.2500	1-1/4	3	.030	1/4	RFX1013	—
3/8	.3750	7/8	2-1/2	—	3/8	RFX1014	RFX1015
3/8	.3750	7/8	2-1/2	.015	3/8	RFX1016	RFX1017
3/8	.3750	7/8	2-1/2	.030	3/8	RFX1018	RFX1019
3/8	.3750	1-1/4	3	—	3/8	RFX1020	RFX1021
3/8	.3750	1-1/4	3	.015	3/8	RFX1022	RFX1023
3/8	.3750	1-1/4	3	.030	3/8	RFX1024	RFX1025
3/8	.3750	2	4	—	3/8	RFX1026	RFX1027
3/8	.3750	2	4	.015	3/8	RFX1028	RFX1029
3/8	.3750	2	4	.030	3/8	RFX1030	RFX1031
1/2	.5000	1	3	—	1/2	RFX1032	RFX1033
1/2	.5000	1	3	.015	1/2	RFX1034	RFX1035
1/2	.5000	1	3	.030	1/2	RFX1036	RFX1037
1/2	.5000	1	3	.060	1/2	RFX1038	RFX1039
1/2	.5000	1-1/4	3	—	1/2	RFX1040	RFX1041
1/2	.5000	1-1/4	3	.015	1/2	RFX1042	RFX1043
1/2	.5000	1-1/4	3	.030	1/2	RFX1044	RFX1045
1/2	.5000	1-1/4	3	.060	1/2	RFX1046	RFX1047
1/2	.5000	1-5/8	3-1/2	—	1/2	RFX1048	RFX1049
1/2	.5000	1-5/8	3-1/2	.015	1/2	RFX1050	RFX1051
1/2	.5000	1-5/8	3-1/2	.030	1/2	RFX1052	RFX1053

* 5-Flute



Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



Technical data found on [page 201](#).